



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-041
Job Sheet 173529



Part No: D4775-041

Job Qty: 11 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	11 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Stores/Pkg-1		APR 04 2018
110	Packaging	11 pcs	3/8/18	3/8/18	0.00	0.00	Packaging1-5		APR 04 2018
120	Small Fab	11 pcs	3/9/18	3/9/18	0.00	4.56	Small Fab-7		DAS 38
130	QC	11 pcs	3/9/18	3/9/18	0.00	0.00	QC5		3-88
140	Packaging	11 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2		3-88
150	QC21-SA	11 Ea	3/9/18	3/9/18	0.00	0.00	QC21		APR 09 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 138784 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	22 Ea (2 ea)	90-Start up Operation	5041472
D4775-1	Strut Tube	11 Ea (1 ea)	90-Start up Operation	5052421
D4776-1	Basket Strut Clevis	11 Ea (1 ea)	90-Start up Operation	50527416
D4776-5	Spacer	44 Ea (4 ea)	90-Start up Operation	5057403
D4777-1	Rod End Bearing	11 Ea (1 ea)	90-Start up Operation	5055043
MS21042L3	Nut	22 Ea (2 ea)	90-Start up Operation	5038764
MS21209-F615	Heli-Coil	11 Ea (1 ea)	90-Start up Operation	5042060

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	22	219	0
	D4775-1	11	21	0
	D4776-1	11	31	0
	D4776-5	44	80	0
	D4777-1	11	35	0
	MS21042L3	22	2,749	0
	MS21209-F615	11	93	0

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Container No: S058027



Part: D4775-041

Job No: 173529

Serial No/Batch: S058027

Revision:

Inspector:

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002151	S057418	AN3-10A	Bolt	s041477	ST349	22
002151	S057408	D4775-1	Strut Tube	s052421	ST357	11
002151	S052574	D4776-1	Basket Strut Clevis	S047128	ST114	6
002151	S057405	D4776-1	Basket Strut Clevis	S052592	ST114	5
002151	S058024	D4776-5	Spacer	S057403	ST115	44
002151	S057404	D4777-1	Rod End Bearing	s055043	ST115	11
002151	S057417	MS21042L3	Nut	s038764	ST303	22
002151	S057419	MS21209-F615	Heli-Coil	S042060	GA014	11

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/4/18 9:39 AM dart.quirion.sonia